



QUOTATION & OFFER

(Ref.No.20180305-USA-001)



Project Name:

Customer:

Offer Product: BLAZE 3200-II

Offer date: 2018-03-

Offer Include: Price list/Technical parameter/Configuration list

Offer from: NINGBO LEADWAY MACHINERY TECHNOLOGY CO.,LTD.

Offer prepared by: Mr.Guo (Business Manager)





1. Price List

To:	Issues date:	2018.03.05
Address:	Valid date:	2018.05.04
Tel / Mob.:	Incoterm:	FOB NINGBO
Email:	Payment terms:	As Term below
Destination Port:	Exchange rate:	1USD=6.3RMB
	Loading port:	Ningbo,China

No.	Items List & Description	Quantity (SETS)	Unit price (USD)	Amount (USD)
1	BLAZE 3200-II Injection machine	1		
	<u>Extra requirement:</u>			
1				
2				
3				
	Total	1		

Remarks:

- 1.Above machine equipped with KEBA computer.
- 2.Above machine meet with CE standard.
- 3.About machine are servo motor driven.

Other Terms:

- 1.Payment term: 30% by TT as deposit, 70% by TT before shipment.
- 2.Delivery time: 30 working days after deposit.

Accepted by :

Offered by MR. Guo
 For and behalf of
 Ningbo Leadway Machinery Tech Co.,Ltd





2. Technical Parameter

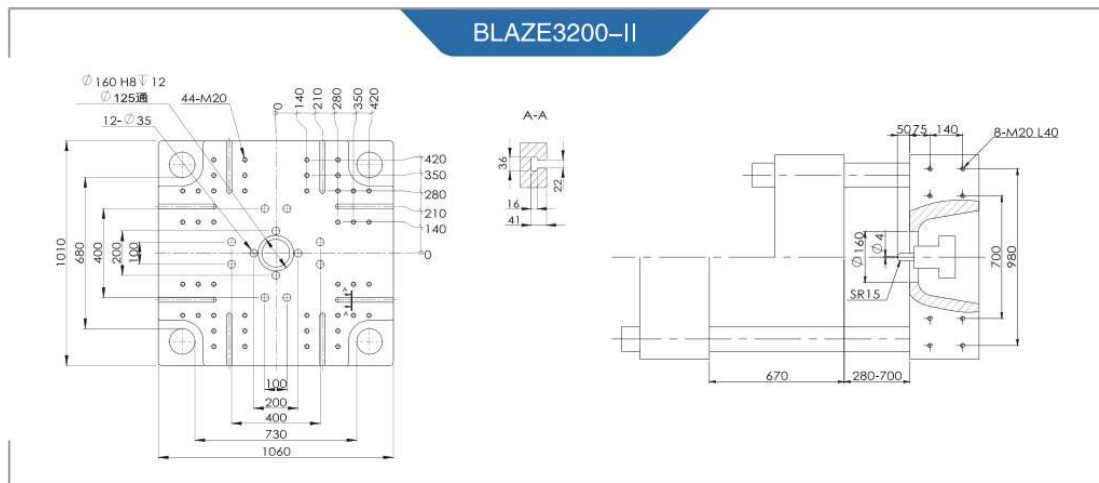


Model	Unit	BLZZE 3200-II		
International size rating		2350		
Clamping Unit				
Clamping force	KN	3200		
Opening stroke	mm	670		
Space between tie-bars(H×V)	mm	730×680		
Max.mold height	mm	700		
Min mold height	mm	280		
Ejector stroke	mm	180		
Ejector force	mm	110		
Injection Unit		A	B	C
Screw diameter	mm	65	70	75







Screw L/D ratio	L/D	22	20	19
Theoretical shot volume	cm ³	1078	1347	1546
Shot weight	g	981	1226	1407
	oz	34.6	43.2	49.6
Injection rate	g/s	269.1	312.1	358.3
Injection pressure	Bar	2028	1749	1523
Plasticing capacity	g/s	39	54.2	66.1
Screw speed	rpm	0-154		
Others				
Max.pump pressure	Bar	175		
Drive power	Kw	36.7		
Heating capacity	Kw	22.04		
Machine dimensions	m	6.9×1.9×2.4		
Machine weight	t	12.5		
Hopper capacity	Kg	50		
Oil tank capacity	L	550		

Mold Platen Sizes:





3. Machine Standard Configuration

Items		Brand/country
Servo System 	Controller	KEBA(Austria)
	Servo Motor	PHASE(ITALY)
	Servo Drive	INOVANCE
	Oil Pump	ECKERLE (Germany) or SUMITOMO (Japan)
Electric Unit 	Stroke transducer	NOVO or FLTECH(Germany)
	Breaker	EATON (USA) OR Schneider(France)
	Contactor	EATON (USA) OR Schneider(France)
	Air Switch	Schneider (France)
	Location /Speed Sensor	Schneider (France)
Hydraulic Unit 	Hydraulic Direction Valve	REXROTH(Germany) OR YUKEN (Japan)
	Proportion back-pressure valve	North man (Taiwan)
	Plasticizing hydraulic Motor	DAN DUN or ZHONGYI (ITALY)
	Hydraulic Hose	MANULI(ITALY) or Painter (JOINT VENTER)
	Hydraulic Sealing ring	All Italy
Others Unit	Mechanical safety	Standard
	Electric safety	Standard
	Mold close fast	Standard
	Injection Unit	Linear guide-way
	Air core	Option
	Hydraulic Core	Option
	T slots and screw holes	Standard
<p>Servo system Compared with the other manufacturers is big, Overload ability strong and stable.</p>		
		

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