



QUOTATION & OFFER

(Ref.No.20180305-USA-001)



Project Name:
Customer:
Offer Product: BLAZE 3200-II
Offer date: 2018-03-
Offer Include: Price list/Technical parameter/Configuration list
Offer from: NINGBO LEADWAY MACHINERY TECHNOLOGY CO.,LTD.
Offer prepared by: Mr.Guo (Business Manager)





1. Price List

To:	Issues date:	2018.03.05
Address:	Valid date:	2018.05.04
Tel / Mob.:	Incoterm:	FOB NINGBO
Email:	Payment terms:	As Term below
Destination Port:	Exchange rate:	1USD=6.3RMB
	Loading port:	Ningbo,China

No.	Items List & Description	Quantity (SETS)	Unit price (USD)	Amount (USD)
1	BLAZE 4000-II Injection machine	1		
	<u>Extra requirement:</u>			
1				
2				
3				
	Total	1		

Remarks:

- 1.Above machine equipped with KEBA computer.
- 2.Above machine meet with CE standard.
- 3.About machine are servo motor driven.

Other Terms:

- 1.Payment term: 30% by TT as deposit, 70% by TT before shipment.
- 2.Delivery time: 30 working days after deposit.

Accepted by :

Offered by MR. Guo

For and behalf of

Ningbo Leadway Machinery Tech Co.,Ltd





2. Technical Parameter

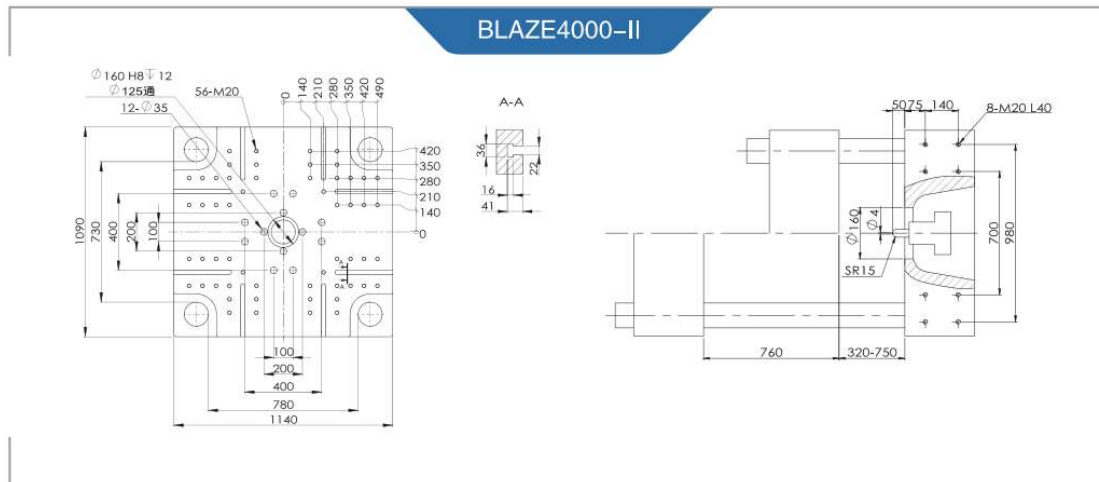


Model	Unit	BLAZE 4000-II		
International size rating		2980		
Clamping Unit				
Clamping force	KN	4000		
Opening stroke	mm	760		
Space between tie-bars(H×V)	mm	780×730		
Max.mold height	mm	750		
Min mold height	mm	320		
Ejector stroke	mm	200		
Ejector force	mm	110		
E				
Injection Unit		A	B	C
Screw diameter	mm	70	75	80
Screw L/D ratio	L/D	22	20	19







Theoretical shot volume	cm ³	1347	1657	1885
Shot weight	g	1226	1508	1715
	oz	43.2	53.2	60.5
Injection rate	g/s	312.8	359.1	408.5
Injection pressure	Bar	2065	1799	1581
Plasticating capacity	g/s	59.6	68.4	73.5
Screw speed	rpm	0-152		
Others				
Max.pump pressure	Bar	175		
Drive power	Kw	39.4		
Heating capacity	Kw	27.71		
Machine dimensions	m	8.2×2.0×2.2		
Machine weight	t	16.3		
Hopper capacity	Kg	50		
Oil tank capacity	L	650		

Mold Platen Sizes:





3. Machine Standard Configuration

Items		Brand/country
Servo System 	Controller	KEBA(Austria)
	Servo Motor	PHASE(ITALY)
	Servo Drive	INOVANCE
	Oil Pump	ECKERLE (Germany) or SUMITOMO (Japan)
Electric Unit 	Stroke transducer	NOVO or FLTECH(Germany)
	Breaker	EATON (USA) OR Schneider(France)
	Contactor	EATON (USA) OR Schneider(France)
	Air Switch	Schneider (France)
	Location /Speed Sensor	Schneider (France)
Hydraulic Unit 	Hydraulic Direction Valve	REXROTH(Germany) OR YUKEN (Japan)
	Proportion back-pressure valve	North man (Taiwan)
	Plasticizing hydraulic Motor	DAN DUN or ZHONGYI (ITALY)
	Hydraulic Hose	MANULI(ITALY) or Painter (JOINT VENTER)
	Hydraulic Sealing ring	All Italy
Others Unit	Mechanical safety	Standard
	Electric safety	Standard
	Mold close fast	Standard
	Injection Unit	Linear guide-way
	Air core	Option
	Hydraulic Core	Option
	T slots and screw holes	Standard
<p>Servo system Compared with the other manufacturers is big, Overload ability strong and stable.</p>		
		



4.

