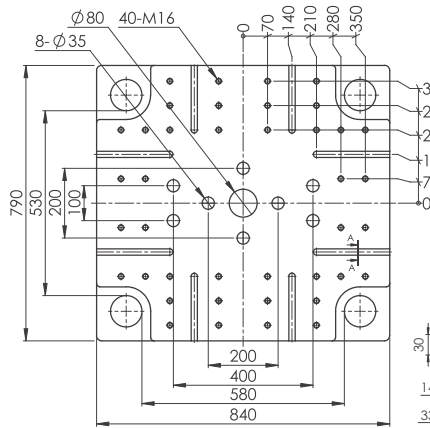


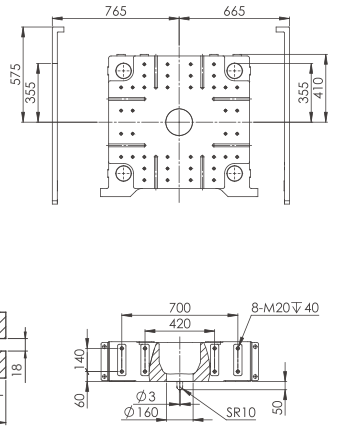
BLAZE 2200-II

Model Parameters	UNIT	A	B	C
Injection Unit		890		
Screw Diameter	mm	45	50	55
Screw L/D Ratio	L/D	23	21	19.5
Shot Size (Theoretical)	cm ³	367	491	594
Shot Weight(PS)	g	334	447	541
Shot Weight(PS)	oz	11.8	15.8	19.1
Injection Rate	g/s	135.7	167.5	202.7
Injection Pressure	Bar	2253	1825	1508
Screw Speed	r/min	167		
Clamping Unit				
Clamping Force	kN	2200		
Opening Stroke	mm	490		
Space Between Tie-bars (HxV)	mm	580x530		
Max. Mold Height	mm	580		
Min. Mold Height	mm	200		
Ejecting Stroke	mm	150		
Ejecting force	kN	62		
Others				
System Pressure	Bar	160		
Pump Motor Power	kW	23		
Heater Power	kW	12.4		
Dimension	m x m x m	5.9x1.6x2.0		
Weight	t	7.5		
Hopper Capacity	Kg	50		
Oil Tank Capacity	L	300		

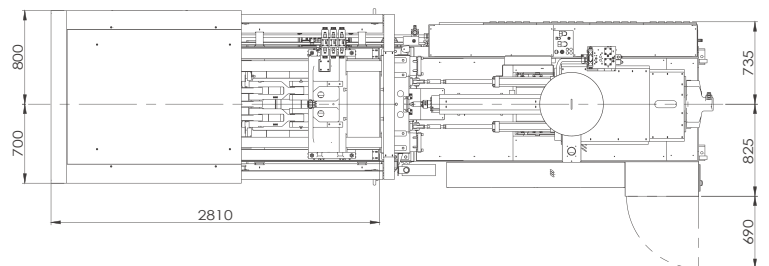
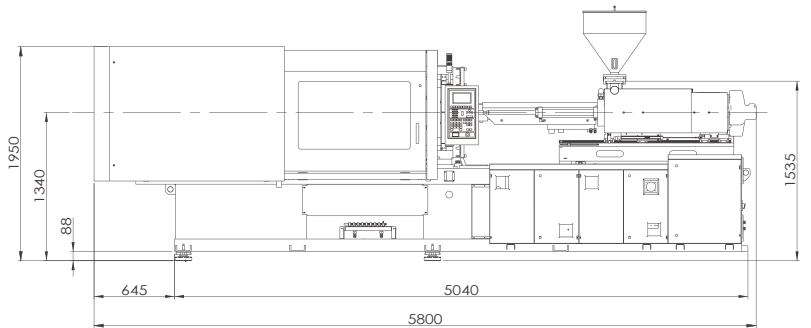
Template Dimensions



Robot Assembling Dimensions



Machine Dimensions



① The parameters are from the data before print. Due to the continuous improvements, we reserve the right to amend any of the above specifications.
 ② 本頁參數均印刷前取得之數據，我們保留修改參數之權利。處理率取決於工藝情況和所使用材料。